

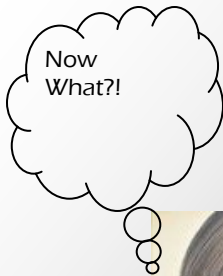
**AccelPak**  
From Mass to Manageable

## *Open Mouthed Bag Filling Equipment*

### **Meet Danielle-**

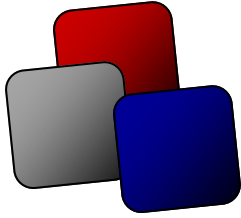
**Danielle is an engineer with a packaging problem.**

Manpower and maintenance costs are high on her old bagging line not to mention too much product is being given away and she needs to do something soon.



**AccelPak Bagging Equipment can help Danielle because our equipment is-**

- Modular to allow staged installation
- Ruggedly built and easy to maintain
- Provides clean accurate Filling



**CALL US FOR YOUR BAGGING NEEDS:  
(785)242-4994**

*AccelPak bag filling equipment helps you get product into your bag efficiently and effectively,*

So how do you do solve my packaging problems?

There are really only a few ways to get powder and granular products into an open mouthed bag. You can either drop it in or you can push the product into the bag via an auger. Based on our experience with powder products we have two primary approaches that allow us to get the product into the bag under control.



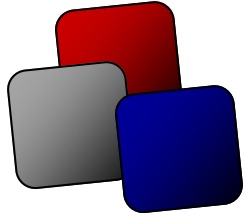
**Vertical Auger Bottom Up Filling:**

AccelPak vertical auger bottom up filling systems are highly accurate and provide complete product control while filling which limits dusting and spillage to minimal levels for products that do not flow freely. AccelPak vertical auger fillers are gross weigh systems and can be configured in single station or two station configurations depending on fill rate requirements.

**Net Weigh Drop Filling:**

AccelPak net weigh systems provide fast filling options for products that move freely. AccelPak systems offer the options of the sealed clamp assemblies to keep the dusting to an absolute minimum. AccelPak net weigh systems can be provided with our scaling system or can be retrofitted to an existing scale system.

**In both cases we can build a manual system, a semi automatic system or a completely automated solution that best fits your situation, budget and filling needs.**

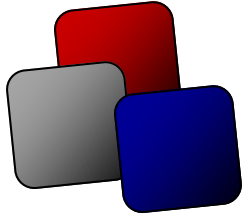


**ACCELPAK, INCORPORATED**

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There are a few things we need to know to be able to configure the best option for Danielle and for you.

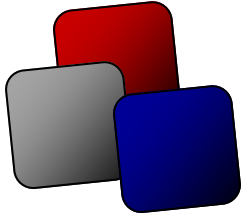
So how do I determine the best fit for our line?



1. We need to know how many products you fill and what their characteristics are. How does it flow? Is it dusty? Does it react to substances?  
What other characteristics do we need to know?
2. What are the sizes of bags you are filling?
3. How often do you change between products?
4. What production rate (bags per hour) is required to meet your production obligations?
5. What weight variance is acceptable to your customers?
6. What physical limitations to the space are present where you want to install the new system?

Visit Our Website for a printable questionnaire that can be used to help you figure out exactly what you need in new bagging equipment.

[Wwww.accelpak.com](http://www.accelpak.com)



ACCELPAC, INCORPORATED

AP2600



Our AP2600  
in mild steel  
finished with a  
food grade coating

**AP2600 Vertical Auger Bottom Up Filling System**

Two Station filling

Weight Variance +/- 0.15 lbs of target bag weight (Sigma II)

Production Rate: 540 to 660 bags per hour depending on product.

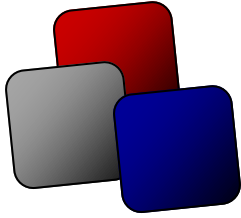
For non-free flowing products

All products are stored in recipes which allows faster change overs between products.

Fully automatic operation Place, Fill and feed closing device.

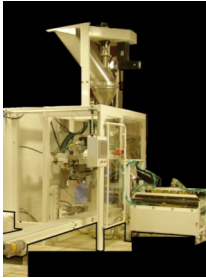
Products that work well on the AP2600 include;

- Flour
- Bakery Mixes
- Chocolate
- Flavoring Mixes
- Whey Protein
- Dry Milk



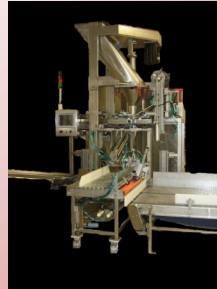
**CALL US FOR YOUR BAGGING NEEDS:**  
**(785)242-4994**

## Vertical Auger Filling Systems



**AP2600G Vertical Auger Bottom Up Filling System**  
Single Station Filling  
**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)  
**Production Rate:** 240 to 420 bags per hour depending on product.  
For non-free flowing products  
Fully automatic operation Place, Fill and feed closing device.

All products are stored in recipes which allows faster change overs



**AP2400G Vertical Auger Single Station Filling( non Bottom Fill)**  
**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)  
**Production Rate:** 240 to 420 bags per hour depending on product.  
For non-free flowing products  
Fully automatic operation Place, Fill and feed closing device.

All products are stored in recipes which allows faster change overs between products.



**AP1200 Vertical Auger Bottom Up Filling System**  
Two Station Filling  
**Weight Variance :** +/- 0.15lbs of target bag weight (Sigma II)  
**Production Rate:** 600to 720 bags per hour depending on product.  
For non-free flowing products  
Semi –automatic operation Place and fill

All products are stored in recipes which allows faster

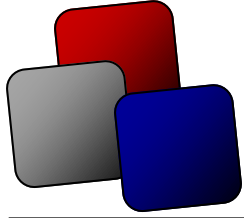


**AP1200G Vertical Auger Bottom Up Filling System**  
Single Station Filling  
**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)  
**Production Rate:** 240 to 420 bags per hour depending on product.  
For non-free flowing products  
Semi –automatic operation Place and fill

All products are stored in recipes which allows faster



**AP200G Vertical Auger Bottom Up Filling System**  
Single Station Filling  
**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)  
**Production Rate:** 240 to 420 bags per hour depending on product.  
For non-free flowing products  
Manual operation



## Net Weigh Filling Systems



### **AP2500 Net Weigh Filling system**

Single Station Filling

**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)

**Production Rate:** 540 to 900 bags per hour depending on product. With simplex scale

For free flowing products

Fully automatic operation Place, Fill and feed closing device.

All products are stored in recipes which allows faster change overs between products.



### **Reliance ES-1 Net Weigh Filling system**

Single Station Filling

**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)

**Production Rate:** 480 to 600 bags per hour depending on product. With simplex scale

For free flowing products

Fully automatic operation Place, Fill and feed closing device.

All products are stored in recipes which allows faster change overs between products.



### **AP1100G Net Weigh Filling system**

Single Station Filling

**Weight Variance :** +/- 0.20lbs of target bag weight (Sigma II)

**Production Rate:** 480 to 600 bags per hour depending on product. With simplex scale

For free flowing products

Fully automatic operation Place, and Fill .

Fully automatic operation Place, Fill and feed closing device.



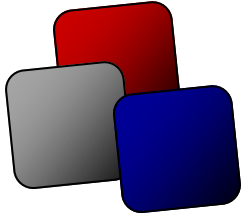
### **Reliance HDP Bag Placer system**

Single Station Filling

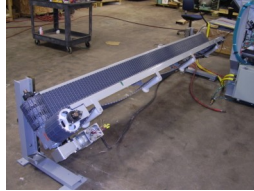
**Production Rate:** 540to 900 bags per hour depending on product. With simplex scale

For free flowing products

Fully automatic operation Place, and Fill All products are stored in recipes which allows faster change overs between products.

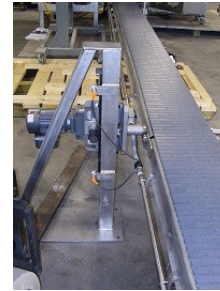


## ACCELPAK, INCORPORATED



### AccelPak Conveyors::

AccelPak v-trough and flat bed conveyors are built to be sturdy and to hold up over time. All AccelPak conveyors are designed around the use of plastic belting which limits the need for the belting to be tracked.



AccelPak Top off stations are accurate to within 0.1lbs. They can be stand alone devices or installed in concert with other equipment.



AccelPak Bag Handling Equipment can help you get your bags on the way to the truck quickly and with minimal maintenance.

AccelPak Bag Kickers, Turning conveyors, Settling conveyors and the like are sturdy and intended to work a long time.



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